

# Industrial Automation

**IMI Norgren** 

## F17 17 Series General Purpose Filter 3/4", 1", 1-1/4", 1-1/2" Port Sizes

- Screw-on bowl reduces maintenance time
- Protects air operated devices by removing liquid and solid contaminants
- Can be serviced without the use of tools or removal from the air line
- Optional visual service indicator turns from green to red when the filter element needs to be cleaned or replaced



#### Fluid:

Compressed air, neutral gases NOTE: Contact technical support for use with other media.

## **Maximum pressure** 250 psig (17 bar)

#### Operating temperature:\*

-30° to 175°F (-34° to 80°C)
\*Air supply must be dry enough to avoid ice formation at temperatures below 35°F (2°C)

#### Air quality:

Within ISO 8573-1, Class 6 and Class 7 (particulates)

#### Nominal bowl size:

1 quart (1 liter) 1 pint (0.5 liter)

#### Manual drain connection:

1/8-27 and 1/8-28 female pipe thread

#### Automatic drain connection:

1/8-27 and 1/8-28 male pipe thread Flexible tube with 3/16" (5 mm) minimum I.D. can be connected to the automatic drain. Drain may fail to operate if the tube I.D. is less than 3/16" (5 mm). Avoid restrictions in the tube.

## Automatic drain operating conditions (float operated):

Bowl pressure required to close drain: Greater than 5 psig (0.3 bar) Bowl pressure required to open drain: Less than 3 psig (0.2 bar) Minimum air flow required to close drain: 2 scfm (1 dm3/s) Manual operation: Depress pin inside drain outlet to drain bowl.

### Materials:

Body: aluminum Bowl: aluminum Bowl sight glass: Pyrex Elastomers: chloroprene, nitrile

#### Filter element, Quart Bowl:

Sintered bronze: 5 µm Sintered bronze: 40 µm

## Filter element, Pint Bowl:

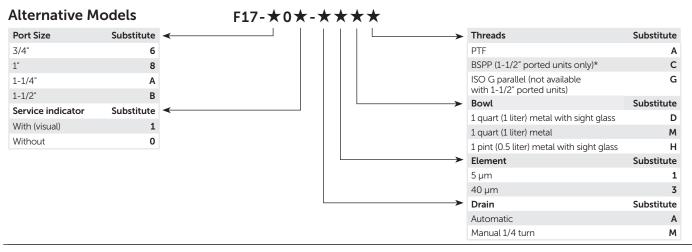
5 μm Polypropylene 40 μm Polypropylene

### Ordering information

Models listed include automatic drain, 40  $\mu m$  element, metal bowl with sight glass, and PTF threads.

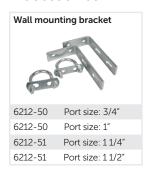
ISO Symbols		Port Size	Model Numbers	Flow scfm (dm³/s)*	Weight lbs (kg)	Filter elements**	Service kit <sup>††</sup>
Auto Drain	-	3/4"	F17-600-A3DA	325 (153)	4.26 (1.93)	5311-01 (5µm)	5578-05 (all filters)
		1"	F17-800-A3DA	425 (201)	4.15 (1.88)	5311-03 (40µm)	
	Manual Drain	1-1/4"	F17-A00-A3DA	425 (201)	4.39 (1.99)		
		1-1/2"	F17-B00-A3DA	425 (201)	4.30 (1.95)		

- Typical flow with a 40  $\mu$ m element at 90 psig (6.3 bar) inlet pressure and 5 psig (0.35 bar) pressure drop
- \*\* Filter elements are sintered bronze
- ff Service kit includes bowl o-ring, drain gasket, and element gasket.

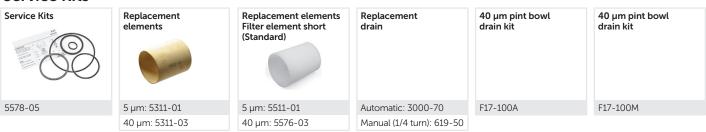




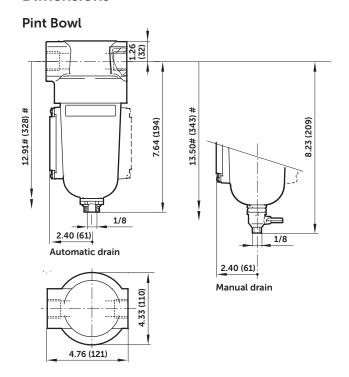
#### **Accessories**



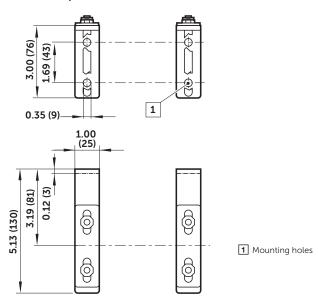
### **Service Kits**



### **Dimensions**



## Wall mounting brackets 6212-50, 6212-51



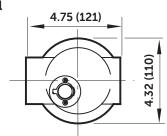
**Product Alternative: F68** 

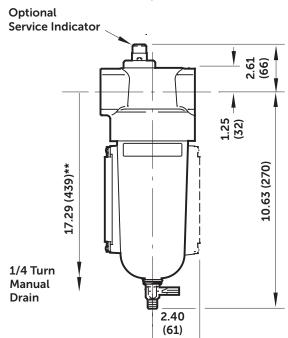
Dimensions in inches (mm)

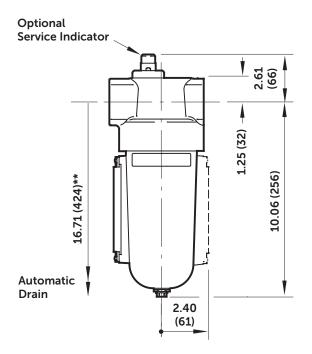


## **Dimensions**

#### **Quart Bowl**



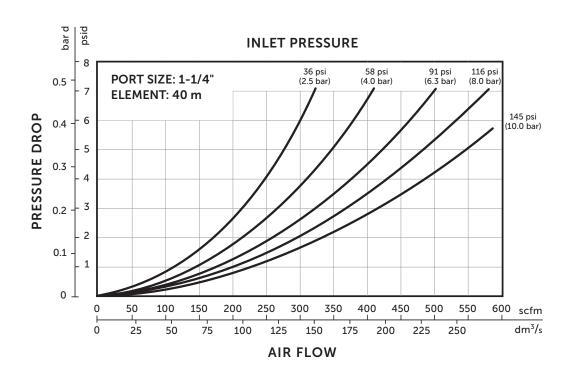


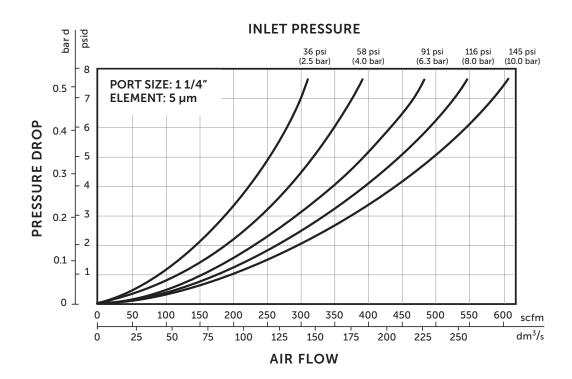


Dimensions in inches (mm)



## **Typical Performance Characteristics**





Dimensions in inches (mm)